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SERVICE MANUAL Level 1&2



RM-79



Transceiver characteristics:

Dual Band: EGSM and WCDMA

- GSM: Tri-band phone for GSM 850/1800/1900MHz

- WCDMA: 1900MHz

Camera:- Camera 1 Megapixel with 8x digital zoom

Display: Active matrix color display with 262.144 colors,

resolution 320 x 240 pixel

Bluetooth

IRDA

Visual radio

Vibra Alert: Small round Vibra motor Connector: Easy Flash connector

Transceiver with BP-6m 970mAh Li-Ion battery pack

Talk time		Standby		Note
EGSM	WCDMA	EGSM	WCDMA	Depends on network parameters
up to 3h	up to 2.5h	up to 250h	up to 200h	

Environmental characteristics:

Lead-free soldered



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CHANGE HISTORY

Status	Version No.	Date	Comments
Draft	0.1	08.11.2005	Initial draft
Approved	1.0	05.12.2005	Approved



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1. INTRODUCTION

The purpose of this document is to help NOKIA service levels 1 and 2 workshop technicians to carry out service to NOKIA products. This Service Manual is to be used only by authorized NOKIA service suppliers, and the content of it is confidential. Please note that NOKIA provides also other guidance documents (e.g. Service Bulletins) for service suppliers, follow these regularly and comply with the given instructions.

While every endeavor has been made to ensure the accuracy of this document, some errors may exist. If you find any errors or if you have further suggestions, please notify NOKIA using the address below: mailto:cc-ts-rc.documentation@nokia.com

Please keep in mind also that this documentation is continuously being updated and modified, so watch always out for the newest version.

Warnings and Cautions

Please refer to the phone's user guide for instructions relating to operation, care and maintenance including important safety information. Note also the following:

Warnings:

- 1. CARE MUST BE TAKEN ON INSTALLATION IN VEHICLES FITTED WITH ELECTRONIC ENGINE MANAGEMENT SYSTEMS AND ANTI–SKID BRAKING SYSTEMS. UNDER CERTAIN FAULT CONDITIONS, EMITTED RF ENERGY CAN AFFECT THEIR OPERATION. IF NECESSARY. CONSULT THE VEHICLE DEALER/MANUFACTURER TO DETERMINE
- THE IMMUNITY OF VEHICLE ELECTRONIC SYSTEMS TO RF ENERGY. THE HANDPORTABLE TELEPHONE MUST NOT BE OPERATED
 IN AREAS LIKELY TO CONTAIN POTENTIALLY EXPLOSIVE ATMOSPHERES EG PETROL STATIONS (SERVICE STATIONS), BLASTING
 AREAS ETC.
- 3. OPERATION OF ANY RADIO TRANSMITTING EQUIPMENT, INCLUDING CELLULAR TELEPHONES, MAY INTERFERE WITH THE FUNCTIONALITY OF INADEQUATELY PROTECTED MEDICAL DEVICES. CONSULT A PHYSICIAN OR THE MANUFACTURER OF THE MEDICAL DEVICE IF YOU HAVE ANY QUESTIONS. OTHER ELECTRONIC EQUIPMENT MAY ALSO BE SUBJECT TO INTERFERENCE.

Cautions:

- 1. Servicing and alignment must be undertaken by qualified personnel only.
- 2. Ensure all work is carried out at an anti-static workstation and that an anti-static wrist strap is worn.
- 3. Use only approved components as specified in the parts list.
- 4. Ensure all components, modules screws and insulators are correctly re-fitted after servicing and alignment.
- 5. Ensure all cables and wires are repositioned correctly.



Electrostatic discharge can easily damage the sensitive components of electronic products. Therefore every Service Supplier has to take care of all precautions, which are mentioned in the service level related "Service Partner Requirements", available on NOKIA Online. Also see ESD Protection Requirements in this Service Manual.

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2. GENERAL REPAIR INFORMATION

In this section the technician will get some general hints how to carry out repairs:

- To familiarize oneself with NOKIA product read the tutorials or user guide on www.nokia.com -->Support--> Phones, by selecting the Phone Model.
- Before starting the repair you must take care of ESD precautions like being in your ESD Protected Area and connecting your wristband.
- Use gloves to avoid corrosion and fingerprints.
- Protect windows and displays with a film to avoid dust and scratches.
- When cleaning the LCD Module any lint-free cloth can be used (e.g. Micro-Fibre cloth).
- When cleaning the pads you have to use a soft cloth/ESD brush and Isopropanol. It is not allowed to use a glass fiber pencil because it scratches the surface and will lead later on to corrosion.
- Mechanical parts (except shielding lids and bent parts), which didn't repair the failure, can be reused, if they are not soldered.
- When removing the shielding lids make sure to replace them with new ones, otherwise the high-frequency leakage
 can have an influence on the device.
- Always use original NOKIA spare parts.
- Check the soldering joints of the parts, which are concerned regarding the indicated error (e.g. soldered connectors or switches) and resolder them if necessary (Level 2 only).
- Remove redundant soldering flux after repair.
- Meet the torque requirements when assembling the unit (see also the document "torques for transceiver assembly" on NOKIA Partner Web Site/NOKIA Online).
- Always use your own equipment for testing where you are sure that it works. E.g. if the customer complains about charger function, please test the phone with your own charger to be sure if phone or charger causes the malfunction.
- A SIM card is needed for all GoNoGo tests.
- When doing the fault log entries, always note the Item code, which caused the malfunction. Also, fill in the appropriate part code from the assembly, if needed.
- Please be aware that some malfunctions could be software related and solved by an update.
- There are several documents available on NOL, which have to be followed:
- First, take care for the latest content pages of Service Bulletins, which are always available for each folder on NOKIA
 Online. This is also important to recognize, if existing documents have become invalid.
- The service level indicator at the bottom of each document tells the appropriate destination.

Downloads > Support Library >

- 1. Instructions
- 2. General Service Bulletins
- 3. Product related documents
- 4. Spare Part Service Bulletins
- 5. Service Tools Service Bulletins
- 6. Common Software Service Bulletins etc....

Use General SB-217 as a reference or overview.

Please also check NOKIA Online (NOL) for latest news and files on a regular basis.

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3. PATHFINDER FOR WORKSHOP STAFF

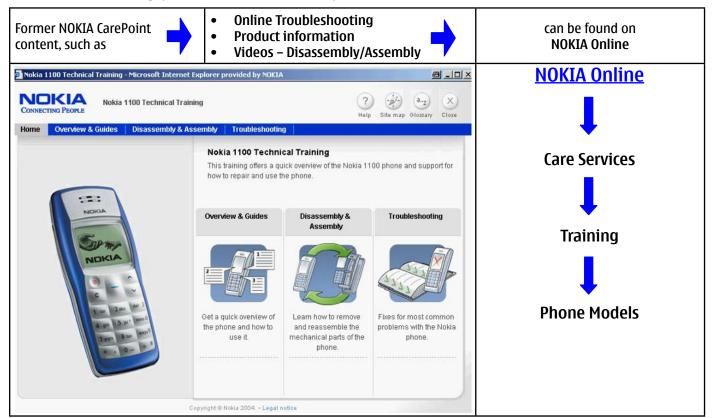
In addition to the information in this Service Manual, there are several instructions and information, which have to be followed. Main documentation database is **NOKIA Online** with the purpose of serving different multimedia content, like video clips or interactive tutorials.

It is mandatory to watch for newest technical and organizational information on a daily basis to be updated as required (see "Latest files in Support Library"). Every new information has to be processed and implemented as soon as possible. When logged into NOL you can also find needed information in different folder like:



Service Manuals Service Bulletins Software Repair Information

Level 1&2 e-learning (former NOKIA CarePoint) on NOKIA Online



Level 1&2 e-learning courses offer a guick overview of the NOKIA phone and support for how to repair and use the phone:

	Overview & Guides	Disassembly & Assembly	Troubleshooting
	Basic information about the phone,	Instructions how to disassemble and	Step-by-step instructions on how to
	features and technologies	assemble the phone	locate and repair the most common
			problems with the phone

To reduce the server traffic it is recommended to download newest version of huge files like videos, Phoenix packages or Service Manuals only once and distribute it internally for further use.

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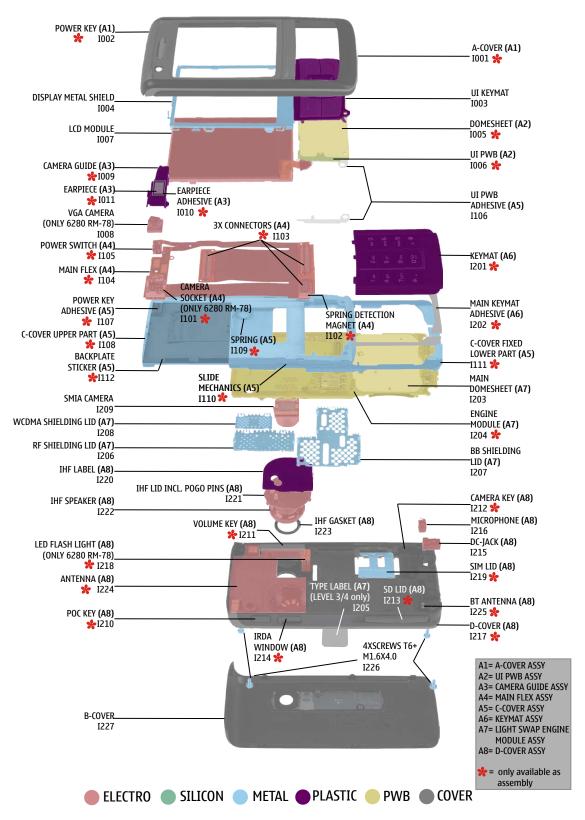
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4. EXPLODED VIEW AND COMPONENT DISPOSAL

Recommendation for the ecologically friendly disposal of components. Colorized components show the different categories. See corresponding ITEM/CIRCUIT REF in the Spare Parts Service Bulletins on NOL.

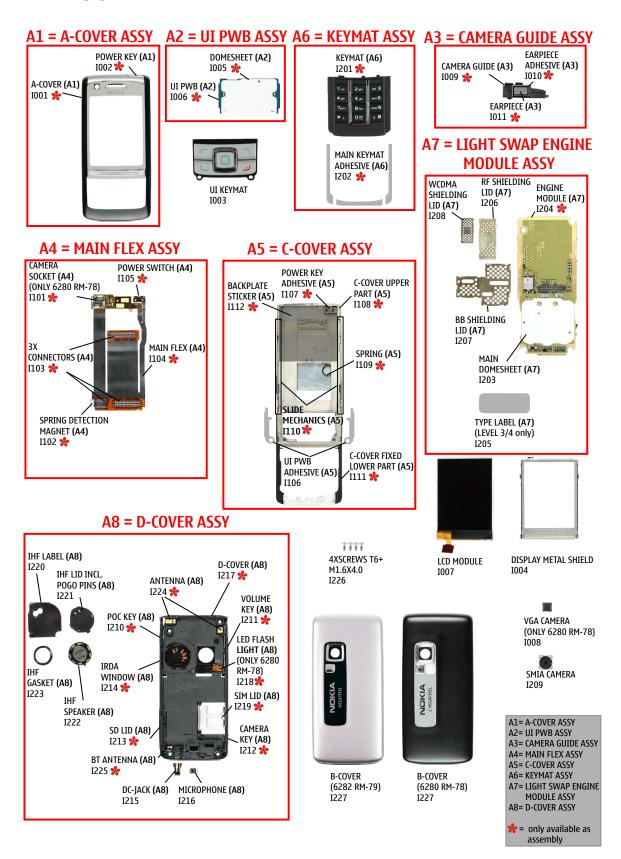


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5. SPARE PARTS OVERVIEW



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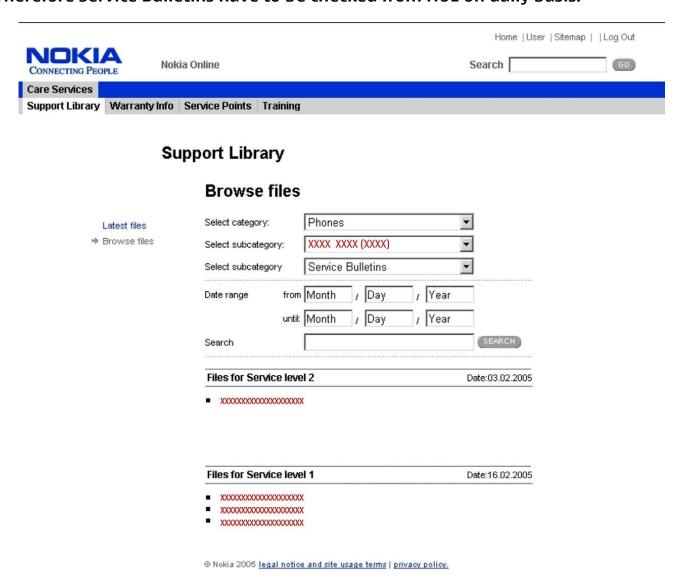
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6. SPARE PARTS LIST

Please exchange this page (placeholder) with latest corresponding Service Bulletins (spare parts, SWAP units and service tools) from NOL!

This will ensure, that you are using up-to-date order codes only.

Therefore Service Bulletins have to be checked from NOL on daily basis.



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7. SERVICE TOOLS

SCHOOL FLS-4S User Guide	FLS-4S incl. ACF-8, Driver and User Guide Dongle and flash device incorporated into one package, developed specifically for POS use.
	ACF-8 Universal Power Supply is used to power FLS-4S.
	Travel Charger AC-4 Small and lightweight charger with smaller charging plug to charge your phone battery fast.
	Internal Battery BP-6M Inserted under the back cover, this Li-Ion 970 mAh battery provides power in a lightweight package.
	Headset HS-23 Small and lightweight stereo headset with handsfree functionality, volume control, Push to talk support, and comfortable earpieces for listening to the FM radio or MP3 player in compatible phones.
	SS-45 Camera removal tool for 1 Megapixel camera



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	RJ-88 Soldering Jig	
33 TO 8 S G G G G G G G G G G G G G G G G G G	Lead-free Solder Wire Mandatory for lead-free products (Level 2 only).	
	0772040 NMP Standard Toolkit	
	 NOKIA opening tool SRT-6 NOKIA No. 0770431 Tonichi torque driver NOKIA No. 6901525 Hoya micro Fibre cloth MX304 Dastex gloves S, M, XL Artilux goggles AH166 Wera bit T5 867/4TX 5x50 Wera 867/4 6IP; 50mm (Torx 6 PLUS®) Wera bit T6 867/4TX 6x50 Wera bit T6 PLUS® 867/4TX 6IP Facom side cutter 416E Facom T5 driver SP.14032 Facom T6 driver SP.14033 Facom slot screwdriver AEF. 2x35.E Wetec tweezers 7abb SA-ESD Wetec tweezers 13 SA-SMD ESD Wetec tweezers PSF SA-ESD Wetec ESD brush E1211 Kaiser Fototechnik airbrush 6315 Wetec dental tool DEM83266/0 	

RS Components Scissors 323-5732



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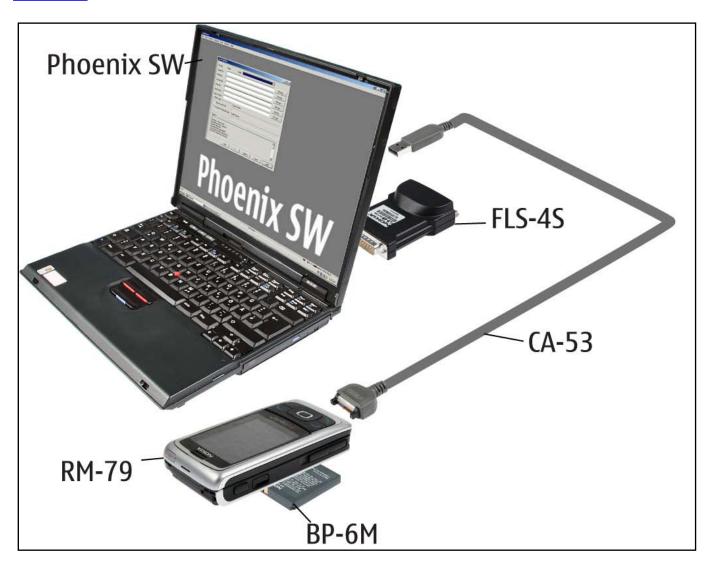
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8. SW-UPDATE

Flash Concept – (Point of Sales)

To use FLS-4S Flash Dongle you have to follow the user guide inside the sales package. Please check always for the latest version of flash software, which is available on NOKIA Online.



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9. DISASSEMBLY INSTRUCTION (UPPER PART)



1.) You need the following tools.



2.) Protect the window with a plastic film.



3.) Protect the camera window with a plastic film.



4.) Release the B-Cover.



5.) Remove the Battery Cover. Ensure that no battery is inserted before continue.



6.) Shift out the unit. Release the clips of the top side first.



7.) Slide along on both sides of the A-Cover to release all



8.) Lift up the A-Cover.

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9.) Protect the inner side window with a plastic film. Remove the **Keymat** as shown.



10.) Protect the LCD with a plastic film.



11.) Shift together the unit. Lift up the glued **UI PWB Assy** carefully with the SRT-6.



12.) Lift the UI PWB together with the LCD Module.



13.) Carefully release the flex connector at one side first.



14.) Now release the other side of the flex connector.



15.) Take away the UI PWB Assy.

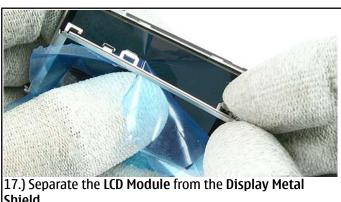


16.) Release the connector of the LCD Module carefully while fixing the flex foil. Remove the LCD Module now.

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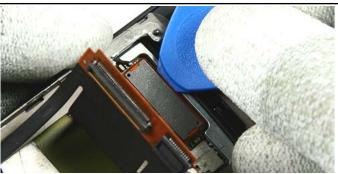
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Shield.



18.) Release the Camera Guide Assy with the SRT-6.



19.) Shift the unit into mid position. Release the connector of the Main Flex Assy.



20.) Slot the flex connector through the C-Cover Assy care-



21.) Lift the glued Power Switch carefully.

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10. DISASSEMBLY INSTRUCTION (LOWER PART)



1.) Open the **B-Cover** by pressing it from the bottom side.



2.) Ensure that no battery is inserted.



3.) Unscrew all Torx size 6 plus screws in the shown order. For Assembly use the reverse order and a torque of 25 Ncm.



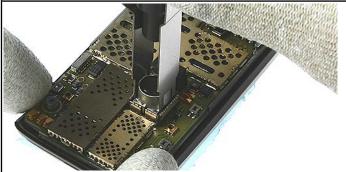
4.) Once removed, the screws can't be used again. Always use new screws for assembly.



5.) Release the clips of the D-Cover.



6.) Remove the D-Cover.



7.) Remove the SMIA Camera with the SS-45.



8) Mind the correct position while assembling.

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9.) Lift up the **Engine Module**, but bear in mind that the flex connector is still connected.



10.) Open the flex connector carefully.



11.) Lever out the glued Keymat Assy.



12.) Ensure that no residue of the adhesive remains. Always use new adhesive when reassemble.



13.) Remove the DC Jack with the DC Plug.



14.) Release the IHF Label with the SRT-6.



15.) Remove the IHF Lid.

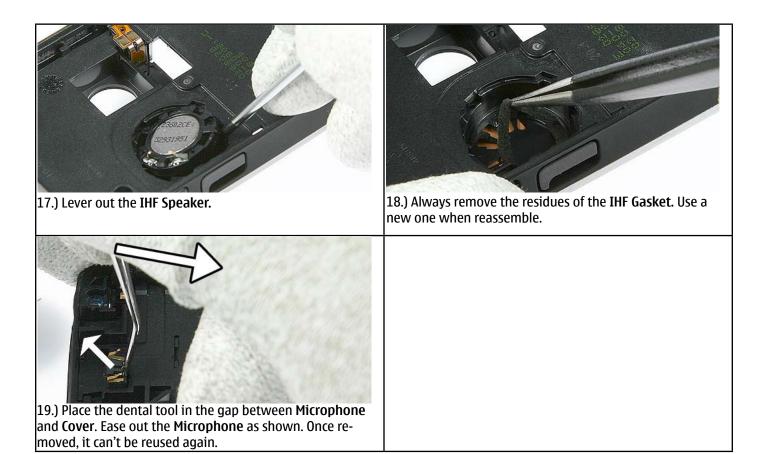


16.) Peel up the IHF Label completely. Always use a new one when reassembly. Ensure that no residues remain.

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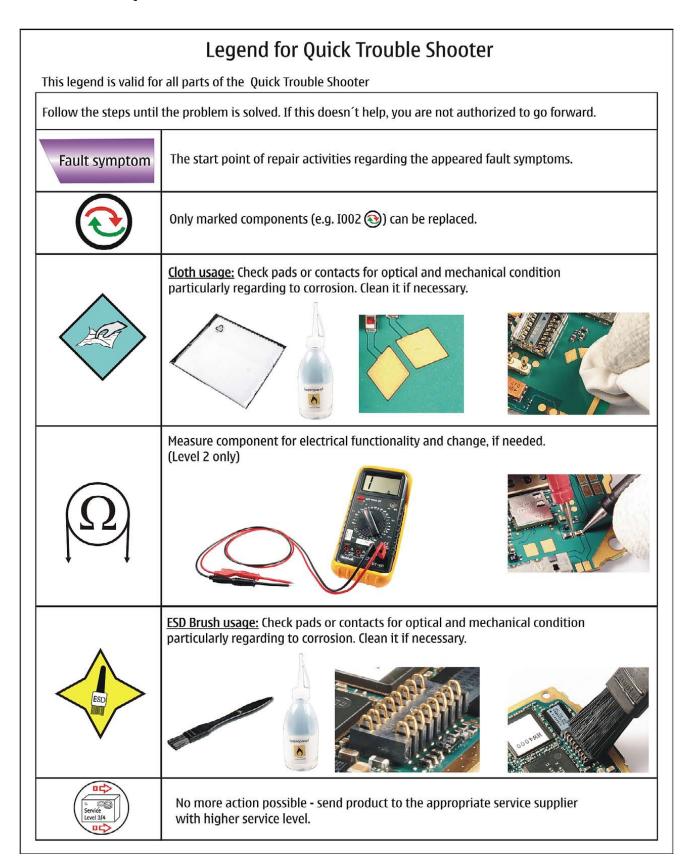


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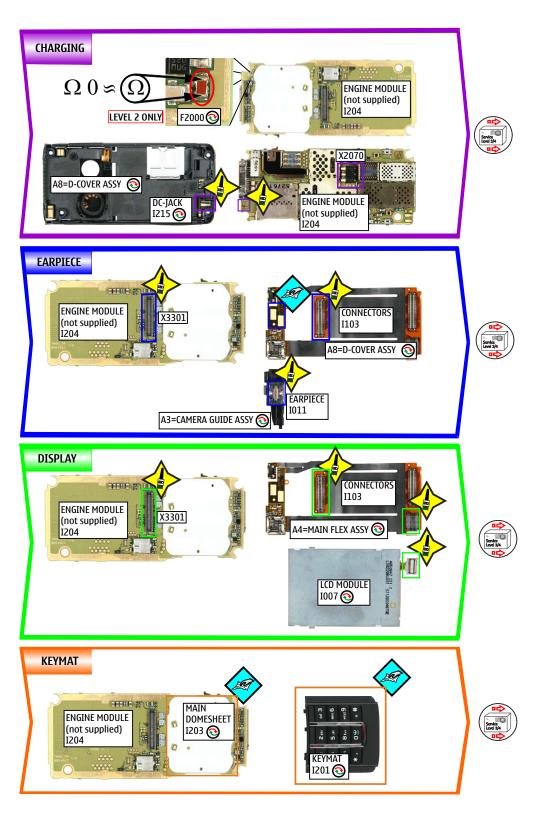
11.LEGEND FOR QUICK TROUBLE SHOOTER



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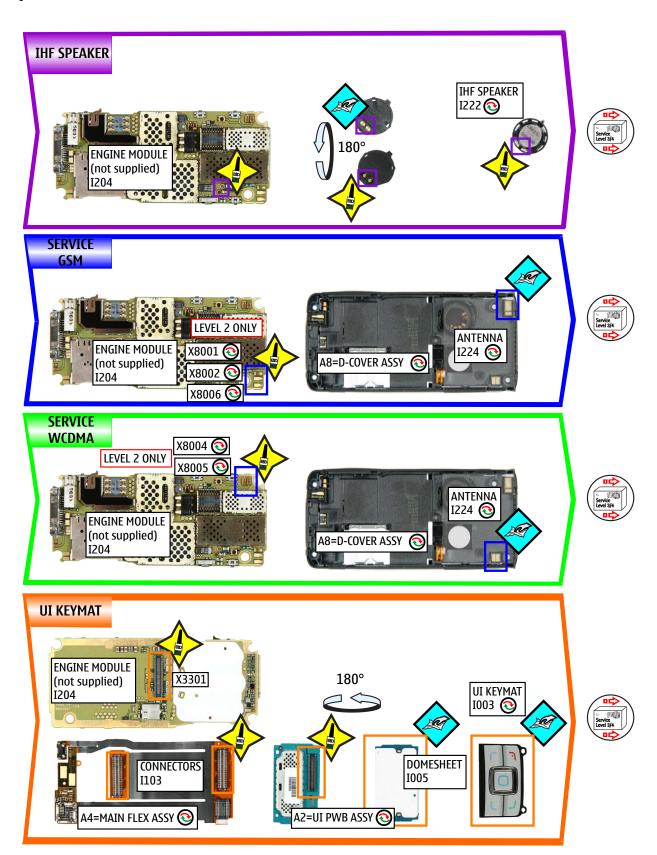




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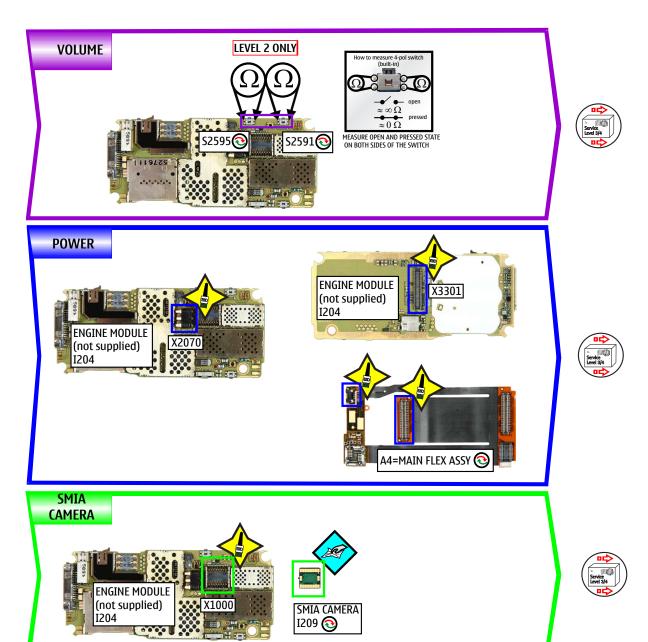
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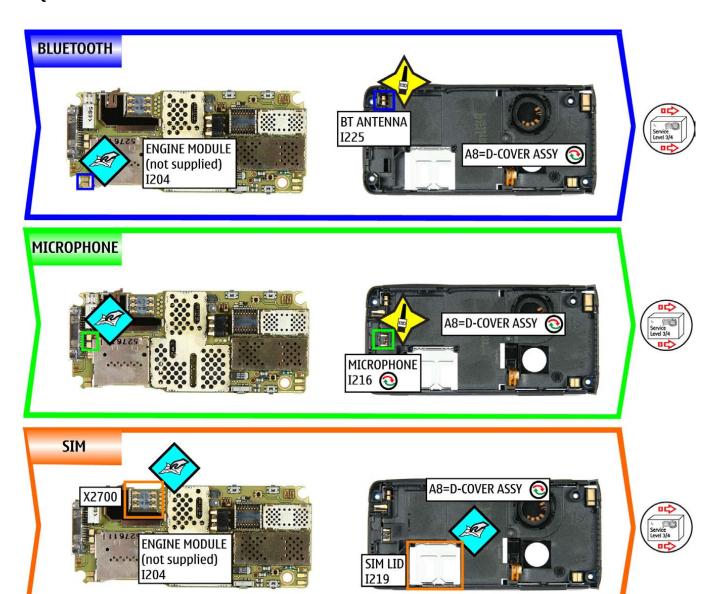




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16.CAMERA GONOGO TEST

Before starting the GoNoGo test, check that camera window is clean. If not, clean the window with cloth.



SMIA CAMERA TEST

- Press the red receiver button to reach the Home Menu
- Select Menu
- Select Media
- Select Camera
- Press Capture to take a photo
 This Image will be saved to Gallery into the Photos folder automatically.
 Test was successful, if the Image appears on your Display. The camera is ok.
- Select Options
- Select Delete
- Select Yes
- Press the red receiver button to reach the Home Menu

If the test is failed see Quick Trouble Shooter.

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17.BLUETOOTH & INFRARED TEST

Bluetooth test

You need another Bluetooth device (e.g. 6230) to do a GoNoGo test.

Make sure that Bluetooth is activated in the reference unit. The distance of the devices should be not more than 5m from each other.

Infrared test

You need another infrared device (e.g. 6230) to do a GoNoGo test. The infrared windows of the devices must be directed to each other and should have a distance of approximate 15 cm. Make sure that infrared is activated in receiver device.

Warning: Do not point the IR (infrared) beam at anyone's eye or allow it to interfere with other IR devices. This device is a Class 1 Laser product.









Reference unit, Bluetooth /infrared activated

Test unit

Settings on the test unit:

- Press the red End key to reach the Home Menu
- Select Names and select Search for an entry
 If phone and SIM memory is empty, create one new entry.
- Select an entry and select Details
- Select Options
- Select Send business card
 - A) for infrared test: Select Via infrared

If sending of business card fails, make sure again that infrared windows are directed to each other and infrared is activated in reference device. Then try again sending.

Test was successful, if you get the message "Business card received" on the Reference unit.

You will not get a confirmation on sender device.

- B) for Bluetooth test: Select Via Bluetooth
- Search window appears and shows all Bluetooth units in range.

Choose one unit and press Select

Press Accept on the Reference unit.

Test was successful, if you get the message "Business card received" on the Reference unit.

Press red End key to reach the Home Menu

Note: If the Bluetooth is activated, switch it off!



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18.GONOGO TEST

After the optical check, a GoNoGo test has to be carried out if the unit has been unscrewed to guarantee the functionality of the phone.

Please refer to the actual information on NOKIA Online. When using delivered tester support files, take care of the right setup according to the tester type and product type.

Please refer to "Recommended Service Equipment" on NOKIA Online.



Mobile Phone Tester

19.BATTERY TEST

A battery tester lets you test the capacity of NOKIA batteries.

Please refer to the actual information on NOKIA Online.



http://www.astratec.co.uk/



http://www.cadex.com/

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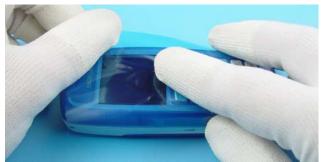
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20.FORWARDING OF REPAIRS

When it is necessary to forward of repairs to appropriate service supplier with higher service level we recommend using the offered swap phone cartons as described in Spare Parts SB-004.



Always Protect the window with a protection film.



Put the unit under the stretch film.



Add repair documentation e.g. filled-in service note into the swap carton.



Fold the swap carton as shown in Spare Parts SB-004.



There are two different sizes of swap cartons for common mobile phones.

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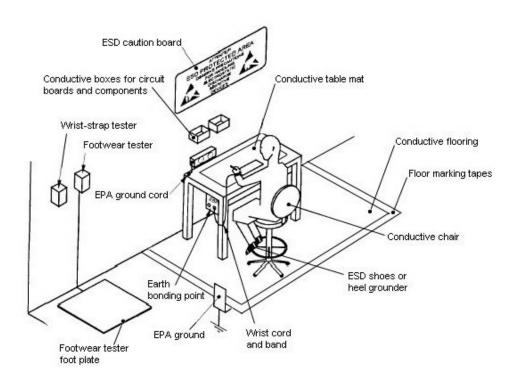
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21.ESD PROTECTION REQUIREMENTS

Please refer to the NOKIA Online document Service Supplier Requirements in folder General instructions.



USE Conductive bags and boxes

USE ESD compatible service tools

USE Conductive wastebaskets

USE ESD gloves when handling PWBs/PCBs

USE Cleaning material without changing el. Characteristics

USE Grounded service equipment, i.e. soldering station

USE ESD clothes such as coat or frock

NO Smoking

NO Drinking

NO Eating

NO Dust

NO Useless Items

NO Normal pressured air for cleaning modules/ displays



The video covers general issues concerning Electro-Static Discharge (ESD)